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- (71) **Applicant** (for all designated States except US): **PPG-SIPSY** [FR/FR]; Z.I. La Croix-Cadeau, B.P. 79, F-49242 Avrillé Cedex (FR).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): BURGOS, Alain [FR/FR]; 9, rue Paul Gauguin, F-49130 Les Ponts de Ce (FR). BERTRAND, Blandine [FR/FR]; Basclot, F-49440 Angrie (FR). ROUSSIASSE, Sonia [FR/FR]; La Rebinière, F-49125 Cheffes-Sur-Sarthe (FR). PLUVIE, Jean-François [FR/FR]; 55, rue de Villoutreys, F-49000 Angers (FR). BLANCHET, Sylvie [FR/FR]; Lotissement du Petit, F-49460 Feneu (FR). MARTIN, Juliette [FR/FR]; 2 Résidence Montesquieu, F-49100 Angers (FR). PERRIN, Florence [FR/FR]; 12, Allée Garcia Lorca, F-49240 Avrille (FR). BOURDEAU, Françoise [FR/FR]; 8, rue des Vauguenais, F-49370 St Clement de la Place (FR).

- (74) Agents: PORTAL, Gérard et al.; Cabinet Beau de Loménie, 158, rue de L'université, F-75340 Paris (FR).
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(54) Title: NEW PROCESS FOR THE SYNTHESIS OF ENEAMIDE DERIVATIVES

(57) Abstract: A process for the production of ene-amide derivatives represented by the formula (I) wherein R1 and R2 and R3 are independently a hydrogen atom, an alkyl, a cycloalkyl, a cycloalkylalkyl, an alkylaryl, an aryl, a heterocycle, a cyano, an alkoxy, an aryloxy, a carboxyl, a carbamoyl, -CONR5R6 (in which R5 and R6 are independently an alkyl, arylalkyl or aryl group said ring being substituted or not with a functional group or with R5) or -COOR5 group (in which R5 is an

alkyl, alkylaryl or aryl group), said alkyl, cycloalkyl, cycloalkylalkyl, alkylaryl and aryl groups being substituted or not with a functional group or with R5; or R1 and R2 taken together, may form a ring (which terms includes mono-, di- and higher polycyclic ring systems); R4 is a hydrogen atom, an alkyl, an aryl, an alkylaryl, said groups are substituted or not with a halogen atom as Cl, Br, or F; X is an oxygen atom or a leaving group and m is an integer 1 or 2; when m is 1 then X is a leaving group; when m is 2 then X is a oxygen atom, which comprise: a hydrogenation/isanerization reaction in presence of a heterogeneous catalyst, of an oxime derivatives of formula (II) wherein R1, R2 and R3 are as defined above with an acyl derivative of formula (III) (R4CO) $_{\rm m}$ Xwherein R4, m and X are as defined above

